



INSTALLATION GUIDE SPECIFICATION

ALDOCOAT Polyurethane Elastomeric Coating and Spray Polyurethane Foam over Existing Single-Ply Roofs

PART 1 — GENERAL

1.01 SUMMARY

- A. The ALDOCOAT Roof System is a seamless insulating and waterproofing system designed for recover installations over existing single-ply roofs. The system employs spray-applied polyurethane foam and a multiple-layer polyurethane elastomeric coating system with, optional granules, to insulate, waterproof and provide a reflective surface.
- B. The choice of this system for any given situation is the responsibility of the Contractor, Specifier, or Building Owner. It is the responsibility of the Contractor, Specifier, or Building Owner to (1) evaluate the load bearing capacity of the roof deck to insure safe weight limits are not exceeded; and (2) evaluate the wind uplift resistance of the existing BUR and roof deck to insure it complies with local building codes.
- C. Scope: Installation of a spray-applied polyurethane foam (SPF) roof system coated with a polyurethane elastomeric coating system with an optional topping of roofing granules.

1.02 DEFINITIONS

- A. Ponding: That condition on a roof surface following 48 hours of conditions conducive to drying after a rain event which results in any of or a combination of the following:
 - 1. ½-inch or greater depth of water in a one square foot area;
 - 2. ¼-inch or greater depth of water in a 100 ft² area.

1.03 SUBMITTALS

- A. Product Data: Technical Data Sheets and SDSs for all products used on project.
- B. Shop Drawings: Drawings indicating scope of work and roofing details.
- C. Samples: Cured SPF and coating samples.
- D. Sample Warranty
- E. Daily Roofing Checklists (job progression reports)

1.04 QUALITY ASSURANCE

- A. Manufacturer: Coating products will be obtained from ALDO Products Company, Inc., Salisbury, NC. SPF products will be approved in advance by ALDO Products Company, Inc.
- B. SPF Applicator/Contractor: The SPF applicator and/or contractor shall be approved in advance by ALDO Products Company, Inc.
- C. Building Codes: SPF Applicator/Contractor will conform to all local building codes, obtain required licenses and permits, and verify that the roof deck and support structural capacity will accommodate the roof recovery.

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- D. Inspections: ALDO Products Company, Inc., at its option, shall conduct pre-job, construction, and post-job inspections as it deems appropriate to assure that these specifications were followed and the work has proceeded in a workmanlike manner. All defects noted as a result of these inspections will be corrected in a timely manner by the SPF Applicator/Contractor.
- E. Environmental Conditions: In general, do not apply SPF or polyurethane coatings when ambient temperature and humidity is outside the recommended limits set by ALDO Products Company, Inc.
 - 1. The SPF and polyurethane coating shall not be applied during periods of inclement weather (rain, snow, fog, mist).
 - 2. Do not apply the SPF when substrate or ambient air temperatures are below 50°F (5°C) unless specifically approved in writing by ALDO Products Company, Inc.
 - 3. Do not apply polyurethane coatings when temperature is below 40°F (5°C).
 - 4. When wind speeds exceed 10 mph or adversely affects the SPF application, windscreens shall be used during the application of the polyurethane foam and coatings to prevent overspray onto surfaces not intended to receive foam and coating. In any event, do not apply SPF or coatings when wind speeds exceed 15 mph.

1.05 DELIVERY, STORAGE AND PROTECTION OF MATERIALS

- A. Delivery: All products shall be clearly labeled and delivered to the project site in original, undamaged and unopened containers.
- B. Handling and Storage: Store SPF components between 50-80°F. Store polyurethane coating between 40-100°F. Keep all products out of direct sunlight and protected from freezing temperatures.

1.06 Warranty

- A. Provide ten-year manufacturer's warranty.
- B. Warranty does not cover (1) leaks or deterioration of the recover roof system where installed over existing wet roofing materials; (2) roof areas where ponding water is evident on the SPF and polyurethane coated roof system.

PART 2 — PRODUCTS

2.01 SPRAY-APPLIED POLYURETHANE FOAM

- A. Manufacturer will be as recommended by ALDO Products Company, Inc.
- B. Physical Properties shall be as indicated in the table below.

Property	Value	Test Method
Density	2.7-2.9 lb/ft ³	ASTM D 1622
Compressive Strength	40-50 lb/in ²	ASTM D 1621

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Property	Value	Test Method
Tensile Strength	> 40 lb/in ²	ASTM D 1623
Closed Cell Content	> 90 %	ASTM D 6226
R-value (aged)	> 5.8	ASTM C 518
Dimensional Stability	< 15 % total change	ASTM D 2126
Surface Burning Characteristics	≤ 75 flame-spread index*	ASTM E 84
*This flame-spread index is not intended to reflect hazards presented by this or any other material under actual fire conditions. These ratings are used solely to measure and describe the product's response to heat and flame under controlled laboratory conditions.		

- C. SPF System Speed: Use the SPF system speed appropriate to the ambient conditions and consistent with the manufacturer's recommendations.

2.02 POLYURETHANE ELASTOMERIC COATING

- A. ALDOCOAT 384 Polyurethane, ALDO Products Company, Inc., Kannapolis, NC
- B. Refer to the ALDOCOAT 384 Technical Data Sheet for physical property information.

2.03 Granules: Number 11, ceramic roofing granules as manufactured by 3M or equal.

2.04 PRIMER: ALDOPRIME 708 Acrylic Primer

2.05 ACCESSORY MATERIALS

- A. ALDOSEAL 750 Acrylic Seam Seal, ALDO Products Company, Inc., Kannapolis, NC
- B. ALDOSEAL 1602 Seam Tape, ALDO Products Company, Inc., Kannapolis, NC
- C. MDP Strips: Moisture Detection Paper strips, per SPF manufacturer's recommendation.
- D. Recover Board: Fiber board ½ inch minimum thickness and meeting ASTM C208-08 and will be of the "Sheathing, Regular Density" (often termed "high density roof insulation board") type.
- E. Traffic Mats: Yellow Spaghetti (manufactured by Western Plastics, Inc. 800-325-3605) pressure bonded, non-woven pads (or in rolls) made of spaghetti like strands of flexible polyvinyl chloride, nominal thickness 5/16".

PART 3 — EXECUTION

3.01 SURFACE PREPARATION

- A. Remove all loose gravel, dust and surface contaminants that would adversely affect the application of recover boards by vacuuming, power sweeper, air blowing and/or other suitable means.
- B. Thoroughly inspect and/or test the existing roof system for the presence of moisture within the roof assembly. Remove areas of wet substrate and replace with compatible materials.

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- C. Examine and/or test the existing roof system and deck for wind uplift resistance. Provide additional fastening or reinforcement as needed to bring the existing roof system up to building code requirements.
- D. Cut the single-ply membrane from protrusions and edges to relieve membrane tension.
- E. Mechanically attach recover boards over the existing single-ply membrane using fasteners appropriate for the specific deck type. Use 3" diameter (minimum) fastener plates. Apply fasteners in a density sufficient to meet the wind uplift requirements, particularly in corner and edge areas.
- F. Lightning rods shall be masked prior to foaming. Lightning rod cables shall not be embedded in the polyurethane foam and should be removed prior to foaming. Electrical and mechanical conduits should be relocated or raised above the finished roof surface. Lightning protection equipment and electrical work must be performed by qualified personnel.

3.02 POLYURETHANE FOAM APPLICATION

A. Inspection

- 1. Prior to application of the foam, the surface shall be inspected to insure that conditions required by Section 3.01 have been met.
- 2. Substrate shall have sufficient slope to eliminate ponding water. If the substrate does not have sufficient slope, then the ponding water must be eliminated by building in slope by the application of polyurethane foam, channeling the polyurethane foam or by the proper placement of drains, or a combination thereof.
- 3. The polyurethane foam application shall not proceed during periods of inclement weather. The applicator shall not apply the polyurethane foam outside the temperature and humidity limits recommended by the manufacturer for ambient air and substrate. Wind barriers may be used if wind conditions could affect the quality of installation as recommended in Section 1.04.

B. Application

- 1. The spray polyurethane foam shall be applied in accordance with the manufacture's specification and instructions.
- 2. Areas to be built-up to remove ponding water are to be filled in with spray polyurethane foam before the specified thickness of polyurethane foam is applied to the entire roof surface.
- 3. The spray polyurethane foam must be applied in a minimal pass thickness of 1/2 inch.
- 4. Spray polyurethane foam thickness shall be a minimum of 2 inches. The polyurethane foam shall be applied uniformly over the entire surface with a tolerance of plus 1/4 inch per inch of thickness minus 0 inch, except where variations are required to insure proper drainage or to complete a flashing edge.
- 5. The spray polyurethane foam shall be uniformly terminated a minimum of six (6) inches or as required by the local building code above the roofline at all penetrations (except drains,

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parapet walls, or building junctions). Foamed in place cants shall be smooth and uniform to allow positive drainage.

6. **When detailing skylights or high walls, it is particularly important not to cover weep holes with SPF or coating.**
7. **The full thickness of polyurethane foam in any area shall be completed and base coated prior to the end of each day.**
8. Do not apply new SPF to an SPF surface which has been applied the previous calendar day or earlier without first preparing the surface: grind the surface skin off the existing SPF and prime the exposed surface. This procedure is to be followed for day to day tie-ins.

C. Surface Finish

1. The final sprayed polyurethane foam surface shall be “smooth, orange peel, or coarse orange peel.” Polyurethane foam surfaces termed “verge of popcorn,” “popcorn” or “tree bark” are not acceptable. These areas shall be removed, primed and refoamed to an acceptable surface. (See SPFA surface texture photos.)
2. Any damage or defects to the polyurethane foam surface shall be repaired prior to the protective coating application.
3. The polyurethane foam surface shall be free of moisture, frost, dust, debris, oils, tars, grease or other materials that will impair adhesion of the protective coating.

3.03 PROTECTIVE COATING APPLICATION

- A. The polyurethane elastomeric coating shall be applied in a minimum of two coats. The base coat and top coat will be of contrasting colors and achieve a total dry film thickness of 30 mils average, 25 mils minimum. Additional applications of top coat may be applied to achieve the required total dry film thickness. An optional final (third) coat will match the color of the top coat and will be applied at a rate of 5-10 wet mils as a “tack coat” to secure the roofing granules in place.

Approximately 2.5 gallons per 100 square feet will be required to yield 30 mils dry film thickness. This application rate will vary depending on SPF surface texture and miscellaneous losses. In any event, to satisfy the requirements of this specification, dry film thickness will govern.

- B. Inspection: Prior to the application of the protective coating the polyurethane foam shall be inspected for suitability of base coat application as per Section 3.02. The polyurethane foam shall be clean, dry, and sound.

C. Application

1. Base Coat

- 1) The base coat shall be applied the same day as the polyurethane foam application. In no case shall less than two hours elapse between application of the polyurethane foam and application of the base coat.

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- 2) The polyurethane foam shall be free of dust, dirt, contaminants and moisture before application of the base coat.
 - 3) The base coat shall be applied at a uniform thickness with the rate of application being governed by the polyurethane foam surface texture. Coatings shall be applied at such a rate as to give the minimum dry film thickness specified by the protective coating manufacturer.
 - 4) The coating shall be allowed to cure and be inspected for pinholes, thinly coated areas, uncured areas or other defects. Any defects should be repaired prior to subsequent applications. The base coat shall be free of dirt, dust, water, or other contaminants before application of the topcoat.
 - 5) The coating application shall not proceed during periods of inclement weather. The applicator shall not apply the protective coating below the temperature and/or above the humidity specified by ALDO Products Company for ambient air and substrate. Wind barriers may be used if wind conditions could affect the quality of installation.
2. Top Coat and/or Subsequent Coats
- 1) Application: Top and/or subsequent coat(s) should be applied in a timely manner to insure proper adhesion between coats. Surface texture of polyurethane foam will affect dry film thickness—additional material may be required in areas of coarse foam profile.
 - 2) Inspection: The cured dry film thickness of the finished multiple coat application shall be checked by taking slit samples and examining with an optical comparator. Areas that are found to have less than the thickness specified shall require additional coating.
- 3.04 GRANULE APPLICATION (OPTIONAL)
- A. Granules are to be embedded in the “tack coat.” Apply granules into the final layer of the coating while it is still wet. Granules shall be applied at a rate of 35 lb/100 ft².
- 3.05 WALKWAYS AND WORK AREAS
- A. Install traffic mats in heavy traffic areas and around frequently serviced roof top units. Secure traffic mats in place with caulk following traffic mat manufacturer’s recommendations.
- 3.06 SAFETY REQUIREMENTS
- A. See CPI Bulletin AX- 205, “Working with MDI and Polymeric MDI: What You Should Know” and CPI Bulletin AX-230, “Fire Safety Guidelines for Use of Rigid Polyurethane and Polyisocyanurate Foam Insulation in Building Construction.”
 - B. Refer to appropriate Materials Safety Data Sheets (MSDS) for additional safety information.
 - C. Before starting to apply spray polyurethane foam or coating, any potential sources of air entry into the building must be sealed off. These units and any other potential sources of air entry into the building must be sealed.
- 3.07 CLEANUP
- A. Keep all work areas clean, clear and free of debris at all times.

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- B. Do not allow trash, waste or debris to accumulate on the roof. Remove these items from the roof on a daily basis.
 - C. Collect and properly store all tools and unused materials at the end of each workday.
 - D. Dispose of or recycle all trash and excess material in a manner conforming to current EPA regulations and local laws.
 - E. Properly clean the finished roof surface after completion and make sure the drains and gutters are not clogged.
 - F. Clean and restore all damaged surfaces to their original condition.
- 3.08 FIELD QUALITY CONTROL (Warranted projects)
- A. Daily Roofing Checklists: For each day in which SPF, coating or granules are applied, submit a Daily Roofing Checklist to ALDO Products Company, Inc.
 - B. Inspections: Projects are subject to initial, progress and final inspections consistent with ALDO Products Company, Inc. procedures.