



ALDOBASE 912

SINGLE-PLY BASE COAT

TYPICAL PHYSICAL PROPERTIES

COLOR.....	LIGHT YELLOW
COVERAGE RATE.....	65 – 100 SF/GAL
FLASHPOINT.....	101°F
WEIGHT (LB./GAL.).....	8.3
SOLIDS (% BY WEIGHT).....	50.0±1%
VISCOSITY @ 78°	4000 CPS
DRYING TIME.....	2 – 4 HOURS
ELONGATION	500%
TENSILE STRENGTH....	ASTM D-412...1520 PSI

TYPES OF APPLICATIONS

- TPO
- Hypalon
- EPDM
- Modified Bitumen
- Built-up Roofs
- Urethane Foam

Recommended Spray Equipment = Airless

TIP SIZE.....	0.025"
FLUID PRESSURE (PSI)	3000
FLUID HOSE SIZE.....	3/8" – 1/2"
TIP SIZE.....	0.19"
FLUID PRESSURE (PSI)	2000

PRODUCT DESCRIPTION

ALDOBASE 912 is a rubber base coat that provides excellent waterproofing and reinforcement of various single-ply substrates. It is a one-component product that has excellent adhesion to properly prepared surfaces. **ALDOBASE 912** is thermally stable and resists cracking and peeling due to weather extremes. ***For long-term ultraviolet exposure, **ALDOBASE 912** must be top coated with **ALDOCOAT 918 Single-Ply Rubber Roof Coating** or **ALDOCOAT 900 Premium Rubber Roof Coating**.

GENERAL SURFACE PREP

The surface must be free of any oils, moisture, soil or other contaminants that may interfere with good adhesion. Remove any loose material from seams or other surfaces. Oil and grease should also be removed with solvents or an appropriate detergent cleaner. In many cases high pressure water blast will be sufficient to prepare the surface.

For best results, apply **ALDOBASE 912** when ambient air and the substrate is within 50 – 100°F. For best spray application, the product should be at a minimum of 60°F. Lower temperatures can be utilized for brush.

ALDOBASE 912 can be applied by brush, spray or roller. Best results can be obtained with airless spray equipment.

LIMITATIONS AND PRECAUTIONS

ALDOBASE 912 contains a blend of solvents which is considered combustible by D.O.T. and O.S.H.A. standards. It should be used and stored away from flames, in a well-ventilated atmosphere. Avoid prolonged breathing of vapors and prevent contact with eyes. Read all label information and precautions before using.

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