

## ALDOCOAT 397 SILICONE HB

### PRODUCT DESCRIPTION:

**ALDOCOAT 397** is a high solid, low VOC, one-part silicone elastomeric coating specifically designed for use in roofing applications as a protective coating over a variety of roofing substrates. Once cured this liquid applied silicone coating provides a durable, seamless, flexible, waterproof membrane that resists lateral movement, shear and will allow for normal expansion and contraction. Mil for mil, **ALDOCOAT 397** provides greater UV protection than similar silicone coatings and offers increased resistance to moisture penetration. **ALDOCOAT 397** provides excellent long term protection through exceptional weatherability properties.

### RECOMMENDED USES:

**ALDOCOAT 397** was specifically developed as a protective coating for EPDM, TPO, PVC, modified bitumen, and smooth BUR. With excellent adhesion and durability, **ALDOCOAT 397** is proven to provide excellent UV protection and long term durability for spray polyurethane foam .

### APPLICATION INSTRUCTIONS:

**ALDOCOAT 397** may be applied by medium nap rollers, soft brushes or high pressure airless spray equipment. Apply **ALDOCOAT 397** only to clean, dry, sound surfaces free of loose particles or other foreign matter. For best results, ambient temperature should be between 50-90°F. Higher temperatures will shorten the cure time and working time for proper application of granules before the material has skinned. Lower temperatures will lengthen the skinover, tack free and ultimate cure time. Sudden temperature declines may also result in dew formation on surfaces, which can prevent adhesion development. For best results, relative humidity should be above 20%. Lower humidity will slow the cure time significantly.

Apply **ALDOCOAT 397** at the rate of 1.25 gallons per 100 sq. ft. Minimum dry mil thickness shall be above 20 mils. Two passes of silicone and a primer coat may be required for some applications and warranty programs. PRODUCT APPLICATION SHOULD BE SUSPENDED IMMEDIATELY AND OUR TECHNICAL SERVICE PERSONNEL CONTACTED IF THE RESULTS BEING OBTAINED ARE LESS THAN DESIRABLE.

### LIMITATIONS AND PRECAUTIONS:

Avoid contamination in sealed containers. Store away from heat and sources of ignition. Do not inhale vapor or mist; do not get on skin, in eyes or on clothing. Refer to SDS for more information .

### TYPICAL PHYSICAL PROPERTIES

**TOTAL SOLIDS:**

96% ± 2 by volume  
ASTM D2697

**WEIGHT PER GALLON:**

10.7 lbs per gallon

**FLASH POINT:** >290° F**CLEAN UP SOLVENT:**

ALDOTHINNER

**SHELF LIFE:** 6 months @ 35°- 75° F**VISCOSITY:** 4800-9000 cPs**ELONGATION:** 249% ± 50**HARDNESS:** 50 ± 5 Shore A**TENSILE STRENGTH:**

325 psi ± 50

**PERMEABILITY:** 4.2 perms**SERVICE TEMPERATURE:**

-50° TO 200° F

**THINNER:**

Not Recommended

**SOLAR REFLECTANCE:** 87%**THERMAL EMITTANCE:** 89%**CURE TIMES:** 2-8 Hours**TACK FREE:** 1 Hour**SKINOVER:** 30 Minutes**VOC:** <10 grams per liter